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(54) Title: MINIMIZATION OF VOLATILE ORGANIC SULPHUR BYPRODUCTS IN DIMETHYL SULFATE QUATERNIZA-
TION OF AMINES MADE WITH HYPOPHOROUS ACID

(57) Abstract: The present invention relates to a process for the minimization of volatile organic sulphur byproducts in dimethyl
sulfate quaternization of amines made with hypophosphorous acid, which leads to the formation of an odor stable product.

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